



# TRENCH HEATERS **FCHV**

FCHV are among the most powerful trench heaters designed for heating and cooling. In addition, it has an option to supply air from a ventilation system into the room. Ventilation ducts are connected directly to the casing from the side of the room. In this way, fresh air bypasses the heating-cooling unit and a wide stream of air is supplied via the window.

Both heated and cooled air is raised right up the ceiling to result in an **even distribution** throughout the room.

**4 and 2 pipe connection versions are available**. The 4 pipe connection guarantees maximum flexibility, whereas the 2 pipe connection will ensure the maximum capacity.

**The air flow** passing through the appliance is continuously filtered to trap a considerable part of the dust and dirt in the room and protect the convector from contamination.

Include **drain pans** that allow the device to operate both above and below the dew point.

**Quiet and extremely economical EC fans** increase the convection efficiency more than 4 times, almost without any sound.

Due to **extremely low inertia**, can quickly increase and precisely maintain the set room temperature, **providing** the room with exactly as much heat as you require just when it is required.

Create an effective warm air curtain for large windows, without allowing cold to penetrate the premises. The **heat** is **perfectly distributed** throughout the room.

Operates very well with **low-temperature heat sources**, such as heat pumps or condensing boilers.

Fully floor-mounted, and therefore **do not impede free passage.** 

**Perfect for any interior**, as the only visible element is the grill, the material and colour of which can match the floor covering.

May be walked on and can easily withstand the weight of a number of adults.

Supplied with a stainless steel casings and copper-aluminium heat exchangers, to ensure they remain extremely reliable over the long-term.





# 10-year warranty for the casings and heat exchangers

We are confident in the longevity of our housings and heat exchangers; therefore, we provide them with a 10-year guarantee.



#### Tested according to EN16430

The outputs of all products manufactured by Konveka have been tested by independent accredited laboratories according to the latest standards.

With us. 1 kW means 1 kW.



### Fans with EC technology

All Konveka forced convection devices are equipped with fans that employ **EC technology**. This is far superior to AC technology, as the fans:

- 1. Are **7 times more economical**.
- 2. Brushless motors are more durable and are **maintenance-free**.
- Speed is adjustable stepless, using only as much power as required.
  - Starting currents do not exceed the operating currents.
    - 5. Minimum rotation speed is 10% (out of max.)



# Work perfectly with low-temperature energy carriers

Due to their high efficiency, FCHV are very suitable for operating with low-temperature energy carriers, such as heat pumps and condensing boilers.



#### Sound insulation

All the supporting parts have sound-insulating elements, to prevent the spread of sound to the premises below.



# **Especially quiet operation**

We have achieved exceptionally low noise levels using **extremely quiet EC fans** and by the **optimisation** of their **rotational speed** and **design** of the devices.



All body parts are made of stainless steel
Stainless steel provides 100% corrosion protection for an indefinite time. It is also 54% stronger and 45% harder than carbon steel, so it can withstand loads during transportation, installation, and operation.



#### Reinforced casings

As a standard, the FCHV convector casings are equipped with:

- 1. **Stiffening elements** to maintain the pressure of the concrete from 2 to 3 pcs, depending on the length of the casing.
- M10 support screws to withstand the vertical load – from 4 to 12 pcs.
- 3. Mounting **brackets** for attaching the casing to the floor 4 pcs.

These structural elements, together with the strong casing material, ensure their stable shape during installation, transportation and operation.



## Maximum operating pressure – 25 bar

All the devices are **factory-tested** for leaks at a pressure of **30 bar**. The maximum maintained pressure (strength limit) is **110 bar**. Konveka devices easily withstand hydraulic tests, hydraulic shocks and can be installed in extremely tall buildings.

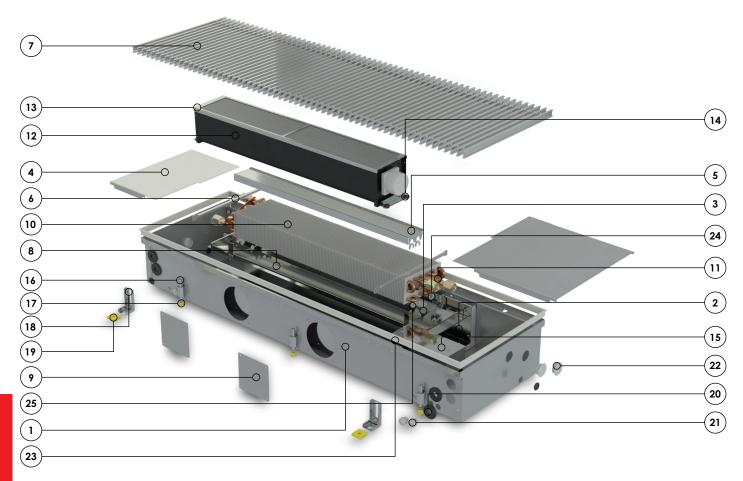


#### Safe operating voltage of fans

The operating voltage of all fans is 24V DC. This voltage is safe for humans.



# STANDARD SET



- (1) Stainless steel casing
- (2) Inner stainless steel casing
- (3) Brackets for heat exchanger
- (4) Hydraulic connections cover
- (5) Air guiding element
- (6) Casing's stiffening elements
- (7) Protective decorative grille (optional)
- (8) Drain pan
- (9) Covers for holes for air ducts
- (10) Copper aluminium heat exchanger
- (11) Air vent
- (12) Fan with EC motor
- (13) Air filter
- (14) Vibration dampers for fan
- (15) Control box (optional)

- Height adjustment and vertical load supporting bolts
- (17) Noise isolating elements for adjusting screws
- (18) Casing fixing to the floor brackets
- (19) Noise isolation elements for floor brackets
- (20) Pipe sealing and protection elements
- (21) Cable sealing and protection elements
- (22) Plugs for unused casing holes
- Anodized aluminium frame; colour matches the colour of grille
- 24 Heat exchanger fixing protecting elements
  All fasteners required for installation
  Installation manual

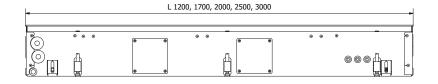
5-layer, 2 parts cardboard box, additionally used for device protecting during installation and construction works

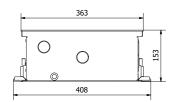


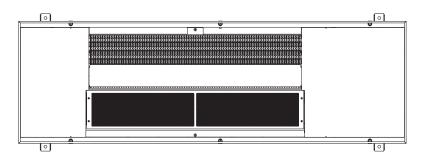
# OVERVIEW

FCHV2 (2-pip	oe version)	6
5 models Lengths Width Height	120, 170, 200, 250, 300 cm 36 cm 15 cm	
FCHV4 (4-pip	oe version)	8
5 models Lengths Width Height	120, 170, 200, 250, 300 cm 36 cm 15 cm	
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# TECHNICAL DATA

Length Thread of hydr. connections 1200-3000 mm G 1/2" Width Thread type of hydr. connections 363 mm inner Position of the hydr. connections Height = installation height 150 mm 1 side Type of fan motors Operating pressure 25 bar EC Fan operating voltage Operating temperature 24V DC 2 - 120°C Fan speed control voltage 0 - 10V

## EN16430 certified outputs

	Не	at outputs,	W	Sensible	cooling ou	tputs, W	Sound	levels		Inlet
Fan speed	75/65/20°C Δt = 50°C		35/30/20°C Δt = 12,5°C				Sound pressure level, dB(A)	Sound power level, dB(A)	Air flow m <sup>3</sup> /h	fresh air flow rate, m³/h
FCHV2	120									
100%	3 326	1 975	809	974	870	552	41	49		
80%	2 962	1 759	720	815	728	462	36	45		
60%	2 487	1 477	605	652	582	369	28	37	0 - 383	160
40%	1 912	1 135	465	475	424	269	23	32		
20%	1 132	672	275	277	248	157	20	29		
FCHV2	170									
100%	5 781	3 433	1 405	1 755	1 568	994	42	51		
80%	5 264	3 126	1 280	1 473	1 316	835	41	50	0 - 520	160
60%	4 427	2 629	1 076	1 174	1 049	665	34	44		
40%	3 399	2 019	826	856	765	485	29	38		
20%	2 014	1 196	490	500	446	283	25	35		
FCHV2	200									
100%	6 653	3 951	1 617	1 949	1 741	1 104	44	53		
80%	5 924	3 518	1 440	1 630	1 456	924	39	48		
60%	4 975	2 954	1 210	1 303	1 164	738	31	41	0 - 766	240
40%	3 824	2 271	930	949	848	538	24	34		
20%	2 264	1 345	551	554	495	314	22	32		
FCHV2	250									
100%	9 107	5 408	2 214	2 730	2 438	1 546	43	54		
80%	8 226	4 885	2 000	2 289	2 044	1 296	40	50		
60%	6 914	4 106	1 681	1 826	1 631	1 034	33	43	0 - 903	240
40%	5 311	3 154	1 291	1 331	1 188	754	26	37		
20%	3 146	1 868	765	777	694	440	24	33		

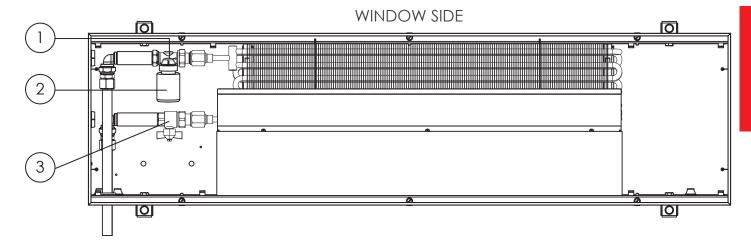


	Не	at outputs,	W	Sensible	cooling ou	tputs, W	Sound	levels		Inlet
Fan speed	75/65/20°C Δt = 50°C		35/30/20°C \[ \Delta t = 12,5°C \]	7/12/27°C Δt = 17,5°C			Sound pressure level, dB(A)	Sound power level, dB(A)	Air flow m <sup>3</sup> /h	fresh air flow rate, m³/h
FCHV2	FCHV2 300									
100%	11 561	6 866	2811	3 511	3 136	1 989	43	54		
80%	10 529	6 253	2 560	2 947	2 632	1 669	42	53		
60%	8 853	5 258	2 153	2 348	2 097	1 330	33	44	0 - 1 040	320
40%	6 798	4 037	1 653	1 712	1 529	970	27	38		
20%	4 027	2 392	979	999	893	566	24	35		

Heat outputs at specific temperatures are available at www.konveka.lt

Model	Length, mm	No. of fans, pc	Max el. power, A	Max el. power, W	Length of heat ex- changer, mm	Weight, kg	Water volume, I
FCHV2 120	1 200	1	0,63	15	675	21,2	0,77
FCHV2 170	1 700	1	0,75	18	1 189	28,9	1,35
FCHV2 200	2 000	2	1,25	30	1 431	33,9	1,62
FCHV2 250	2 500	2	1,38	33	1 945	42,2	2,21
FCHV2 300	3 000	2	1,50	36	2 458	51,5	2,79

# **EXAMPLE OF CONNECTIONS**



- (1) Thermostatic valve, straight
- (2) Thermostatic valve actuator
- (3) Straight lockshield valve

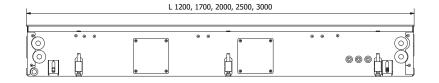
#### INSTALLATION FEATURES

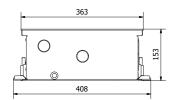
- Side with heat exchanger is always mounted closer to the window (wall)
- Energy carrier supply pipes has to be connected to heat exchangers connectors which are further from the fans
- Energy carrier outlet pipes has to be connected to heat exchangers connectors which are closer to the fans
- Height of the device can be adjusted at any time of exploitation (when installed in raised floor)

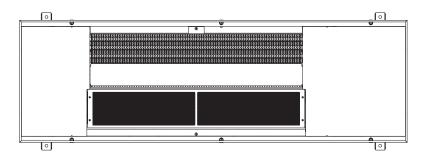
# ORDER CODES

Туре	Length, cm	Width, cm	Height, cm	Example
FCHV2	250	36	15	FCHV2 250









# TECHNICAL DATA

Length 1200-3000 mm Thread of hydr. connections G 1/2" Thread type of hydr. connections Width 363 mm inner Position of the hydr. connections Height = installation height 150 mm 1 side Type of fan motors Operating pressure EC 25 bar Fan operating voltage Operating temperature 2 - 120°C 24V DC Fan speed control voltage 0 - 10V

# EN16430 certified outputs

	Не	at outputs,	W	Sensible	cooling ou	tputs, W	Sound	levels		Inlet
Fan speed	75/65/20°C Δt = 50°C		35/30/20°C Δt = 12,5°C				Sound pressure level, dB(A)	Sound power level, dB(A)	Air flow m <sup>3</sup> /h	fresh air flow rate, m³/h
FCHV4	120									
100%	2 013	1 196	490	960	857	544	41	49		
80%	1 859	1 104	452	808	722	458	36	45		
60%	1 661	986	404	647	578	367	28	37	0 - 383	160
40%	1 380	820	336	473	423	268	23	32		
20%	901	535	219	277	247	157	20	29		
FCHV4	170									
100%	3 624	2 152	881	1 728	1 542	979	42	51		
80%	3 347	1 988	814	1 454	1 299	824	41	50	0 - 520	160
60%	2 989	1 775	727	1 165	1 040	660	34	44		
40%	2 485	1 476	604	852	761	482	29	38		
20%	1 623	964	395	499	445	283	25	35		
FCHV4	200									
100%	4 026	2 392	980	1 920	1 714	1 088	44	53		
80%	3 718	2 208	904	1 616	1 444	916	39	48		
60%	3 322	1 972	808	1 294	1 156	734	31	41	0 - 766	240
40%	2 760	1 640	672	946	846	536	24	34		
20%	1 802	1 070	438	554	494	314	22	32		
FCHV4	250									
100%	5 637	3 348	1 371	2 688	2 399	1 523	43	54		
80%	5 206	3 092	1 266	2 262	2 021	1 282	40	50		
60%	4 650	2 761	1 131	1 812	1 618	1 027	33	43	0 - 903	240
40%	3 865	2 296	940	1 325	1 184	750	26	37		
20%	2 524	1 499	614	776	692	440	24	33		

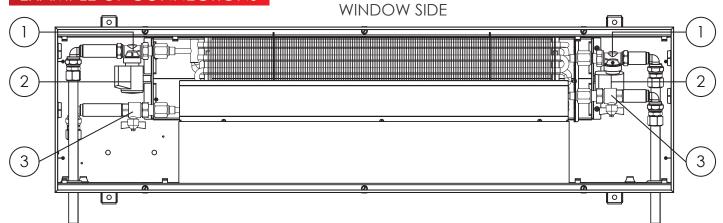


	Не	Heat outputs, W		Sensible	cooling ou	Sound levels			Inlet	
Fan speed	75/65/20°C Δt = 50°C		35/30/20°C ∆t = 12,5°C	7/12/27°C ∆t = 17,5°C	7/12/25°C Δt = 15,5°C	14/17/25°C Δt = 9,5°C	Sound pressure level, dB(A)	Sound power level, dB(A)	Air flow m <sup>3</sup> /h	fresh air flow rate, m³/h
FCHV4	FCHV4 300									
100%	7 248	4 304	1 762	3 456	3 084	1 958	43	54		
80%	6 694	3 976	1 628	2 908	2 598	1 648	42	53		
60%	5 978	3 550	1 454	2 330	2 080	1 320	33	44	0 - 1 040	320
40%	4 970	2 952	1 208	1 704	1 522	964	27	38		
20%	3 246	1 928	790	998	890	566	24	35		

Heat outputs at specific temperatures are available at www.konveka.lt

Model	Length,	No. of fans,	Max el. power,	Max el. power,	Length of heat ex-	Weight,	Water v	olume, l
	mm	рс	A	W	changer, mm	kg	Heating	Cooling
FCHV4 120	1 200	1	0,63	15	675	21,2	0,17	0,60
FCHV4 170	1 700	1	0,75	18	1 189	28,9	0,30	1,05
FCHV4 200	2 000	2	1,25	30	1 431	33,9	0,36	1,26
FCHV4 250	2 500	2	1,38	33	1 945	42,2	0,49	1,72
FCHV4 300	3 000	2	1,50	36	2 458	51,5	0,62	2,17





(1) Thermostatic valve, straight

2) Thermostatic valve actuator

(3) Straight lockshield valve

#### INSTALLATION FEATURES

- The side with the heat exchanger is always mounted closer to the window (wall)
- Possibility to connect pipes through the side or end of the convector
- The 4-pipe heat exchanger has two independent circuits. They are connected to the heating and cooling systems on both sides of the device as follows:
  - To a cooling system on a side of the control box;
  - To a heating system on a side of condensate water outlet.

- Energy carrier supply have to be connected to heat exchanger connection which is further from fans
- Outgoing pipes of both circuits have to be connected to the heat exchanger's connections which is closer to fans
- All fasteners required for mounting are included in the standard kit
- The possibility of adjusting the height of the device after mounting (when mounting into raised floor)

#### ORDER CODES

Туре	Length, cm	Width, cm	Height, cm	Example
FCHV4	250	36	15	FCHV4 250



# **ACCESSORIES**

#### THERMOSTATIC VALVE TVS15

Controls flow of energy carrier. Controled by thermal actuator TA24



Controls flow with thermoelectric actuator

Provides possibility to close flow and disconnect heat exchanger from heating system without draining

DN15 Kvs = 2,00

#### LOCKSHIELD VALVE (STRAIGHT) LS15

Opens, closes or limits flow of energy carrier



For energy carrier opening, closing and presetting of maximal flow

Provides possibility to close flow and disconnect heat exchanger from heating system without draining

DN15 Kvs = 1,74DN20 Kvs = 1,93

#### LOCKSHIELD VALVE (ANGLE) LA15

Opens, closes or limits flow of energy carrier



For energy carrier opening, closing and presetting of maximal flow

Provides possibility to close flow and disconnect heat exchanger from heating system without draining

DN15 Kvs = 1,74DN20 Kvs = 1,93

### THERMOSTATIC VALVE ACTUATOR TA24

Opens / closes thermostatic valve. Controled by room thermostat RTB24



Opening/closing of thermostatic valves (ON/OFF)

Thermoelectric

Opened/Closed indicator

Voltage 24V DC

#### ROOM THERMOSTAT RTB24

Controls thermal actuator TA24 and fans according to preset room temperature



For maintaining the set room temperature

Day/night and weekly temperature programmes

Accuracy of temperature control ± 0.5°C

Power supply of 24V DC

Stepless fan rotating speed control, 0–10 V

Valve actuator control (ON/OFF)

Backlit LED display

#### ELECTRIC CONTROL BOX CB20

For power supply of fans, actuators TA24 and room thermostat RTB24



Can be installed inside convector's casing

Ensures easy and fast connection between convector and room thermostat

24V DC power supply included

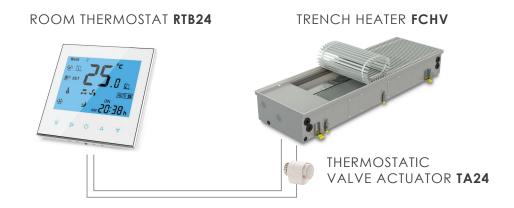
El. connectors for fast connection of the cables included

#### ORDER CODES

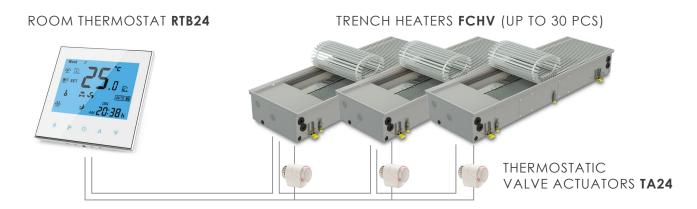
Accessory	Order code
Thermostatic valve	TVS15
Thermostatic valve actuator	TA24
Lockshield valve (angle)	LA15
Lockshield valve (straight)	LS15
Room thermostat	RTB24
Electric control box	CB20



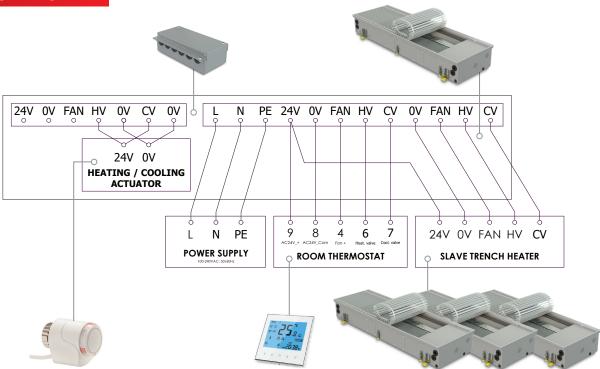
## CONNECTING ONE FCHV TO ROOM THERMOSTAT



#### CONNECTING MULTIPLE **FCHV** TO ROOM THERMOSTAT



# WIRING DIAGRAM

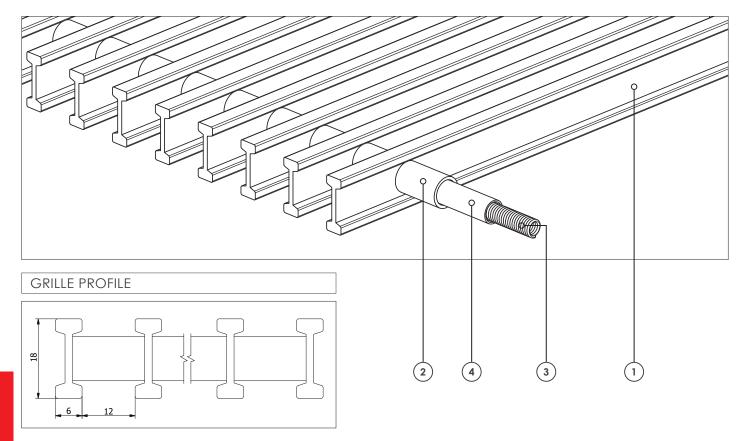


- Trench heaters installed in the same room are controlled based on the Master Slave principle
- Speed of fans are controlled 0-10 V by room thermostat. Voltage 24VDC
- Valve actuators are controlled ON/OFF by room thermostat. Voltage – 24VDC
- Up to 30 trench heaters can be controlled with one room thermostat RTB24



# GRILLES

# ALUMINIUM ROLL-UP GRILLES



- (1) Aluminium profile
  - made of anodized aluminium
  - reinforced reversable double T profile
- (2) Spacers
  - made of anodized aluminium
  - does not shrink or crack when exposed on UV or heat
  - the colour is exactly the same as colour of profiles
- (3) Spring
- (4) Flexible protective pipe







# **ALUMINIUM LINEAR GRILLES**



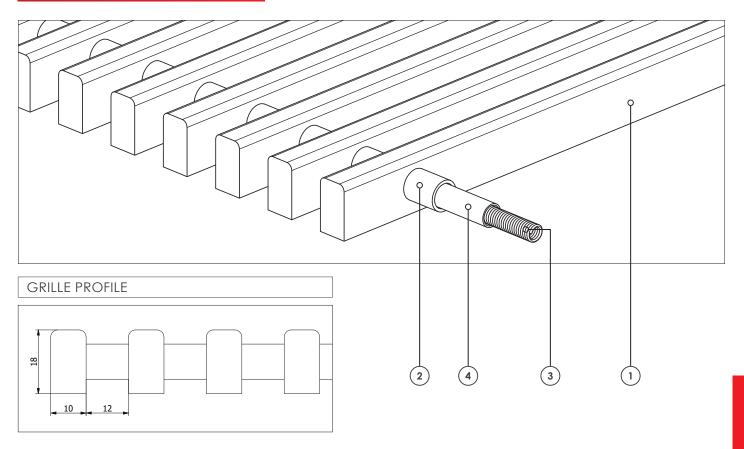








# WOODEN ROLL-UP GRILLES



- 1 Wooden profile
  - made of solid wood
- 2 Spacers
  - made of anodized aluminium
  - does not shrink or crack when exposed on UV or heat
- 3 Spring
- (4) Flexible protective pipe







# ORDER CODE FOR GRILLES

Туре	Length, cm	Width, cm	Material	Example
GR	200	36	ALS	GR 200-36 ALS



# ABOUT KONVEKA

Konveka is a **full production cycle convector manufacturing company** engaged in this activity **since 2005**. The range of products we develop and manufacture is wide: from simple natural convection convectors to complex devices with fans for heating, cooling and ventilation.

Konveka is a manufacturer of high-quality and reliable convectors:

- We provide a 5 10 year warranty for all our products (except their electrical part) without any additional warranty extension fees.
- The capacities of all our products are determined by independent accredited laboratories according to current standards. With us, 1kW means 1kW.
- We do not use cheap, unapproved solutions or use unreliable materials when designing and manufacturing our devices.

Although we operate in a highly competitive international market, we are at the forefront where quality, durability and reliability are valued.

We are well known in **Eastern and Western Europe**, **Scandinavia**, **North America and Central Asia**. Konveka products can be seen in many prestigious buildings around the world: administrative buildings, shopping malls, airports, restaurants, theaters, universities, hotels, apartment buildings and individual homes. Visit our website www.konveka.com for more information.

Konveka consistently wins **national awards** (see below) for **reliability**, **consistency and business growth**.

Our slogan - "More than you expected" reflects the quality of our products and technical solutions, which often exceed customer expectations. We value our customers and are happy to be a part of their successful business.





Carried Villa Table Tollar



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www.konveka.com